



TECHNICAL DATA SHEET

2400 Boston Street | Suite 200 | Baltimore, MD | 21224

DAP® Tank Bond™ Threadlocker - Removable

PRODUCT DESCRIPTION

DAP® Tank Bond™ Threadlocker Medium Strength is an all-purpose, medium-strength formula that creates a strong, removable bond between fasteners and bolts. Our no-drip, gel formula lets you to place the threadlocker adhesive where you need it with more precision and less mess. Create a vibration-proof lock between nuts and bolts that still allows for disassembly with standard hand tools.



PACKAGING	COLOUR	UPC
6 mL	Blue	7079874912

KEY FEATURES & BENEFITS

- Gel Formula
- No drip
- Ideal for Vertical Applications
- Cures in 24 Hours

PERFORMANCE CHARACTERISTICS

- Absorbs Shock and Vibrations
- Medium strength
- Removable with hand tools

SUGGESTED USES

Can be used to tightly secure fasteners in place, replacing lock washers and plastic inserts.

Ideal for Bonding:

- All types of Metal

Not recommended for use in pure oxygen, or oxygen rich environments, Not recommended for use with plastics, especially thermoplastics.



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APPLICATION

Preparation:

1. Wear gloves to avoid skin contact.
2. Ensure parts are clean, dry and free from oil, grease, and foreign materials.
3. Remove cap and then cut tip as desired.

Application:

1. Apply gel to surface in threads filling threads entirely. Temperature must be between 5 °C to 48 °C to apply gel.
2. Install coated fastener tightly in place. Product will fix rapidly in 10 min.
3. Allow 24 hours to cure.

TYPICAL PHYSICAL & CHEMICAL PROPERTIES

Adhesive Base:	Modified Acrylate
Consistency	Gel
Colour	Blue
Non-Volatiles:	88%
Flash Point:	> 93 °C
Density	1.10 g/cm ³
Application Temperature Range	5 °C to 48 °C
Service Temperature Range	-53 °C to 148 °C
Full Cure	24 Hours
Shelf Life:	24 Months @ 22 °C

CLEAN UP & STORAGE

Store product in a cool, dry place. Clean excess adhesive with tissue paper.

SAFETY

See product label or Safety Data Sheet (SDS) for health and safety information. You can request an SDS sheet by calling 888-DAP-TIPS or by visiting our website at dap.ca

WARRANTY

DAP Canada, DAP Products Inc. and their respective affiliates will not accept liability for more than replacement product or sales price refund under any circumstances.



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COMPANY IDENTIFICATION

Manufactured for: DAP Canada, 475 Finchdene Square, Unit 5, Scarborough, ON, M1X 1B7

Usage Information: Call 888-DAP-TIPS or visit dap.ca & click on "Ask the Expert"

Order Information: 800-668-9397 or 416-321-1522

Fax Number: 416-321-3325

Also visit the DAP website at dap.ca